



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4034-043
Job Sheet 178156



Part No: D4034-043

Job Qty: 4 ea
3 DAG
21
9-80

Part Name: Fwd Upper Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/28/18

Job Tracking No:

Due Date: 6/4/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER
DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	6/4/18	6/4/18	0.00	0.00	Start Up Large Fab-6		D.M.C 18-6-13
100	Large Fab	4 pcs	6/4/18	6/4/18	0.00	3.25	Large Fab 1		D.M.C 2018-06-18
110	QC	4 pcs	6/4/18	6/4/18	0.00	0.00	QC9		D.M.C 2018-06-18
120	QC	4 pcs	6/4/18	6/4/18	0.00	0.00	QC5		D.M.C 2018-06-18
130	Packaging	4 pcs	6/4/18	6/4/18	0.00	0.00	Packaging3 Large Fab		D.M.C 2018-06-18
140	QC21-SA	4 Ea	6/4/18	6/4/18	0.00	0.00	QC21		DAG 21 9-80 18-06-18

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib as per dwg
Descriptions: 130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-7	Hoop	4 Ea (1 ea)	90-Start up Operation	50607744
D4021-9	Bushing	16 Ea (4 ea)	90-Start up Operation	5077600
D4034-1	Rib	4 Ea (1 ea)	90-Start up Operation	5060788
D4034-3	Rib	4 Ea (1 ea)	90-Start up Operation	5060040

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-7	4	35	0
	D4021-9	16	48	0
	D4034-1	4	21	0
	D4034-3	4	21	0

Part Specifications

Specifications could not be found.

M. U. 003855

Plex 5/28/18 10:21 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐				
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																				
DART Aerospace Ltd. 1270 Aberdeen Street Newbury, ON K64 1K7 CANADA TEL.: 1 813 832-5200 Email: sales@dartero.com www.dartaerospace.com Date: 06/13/18 Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																				
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Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐																					
OTHER : _____																								